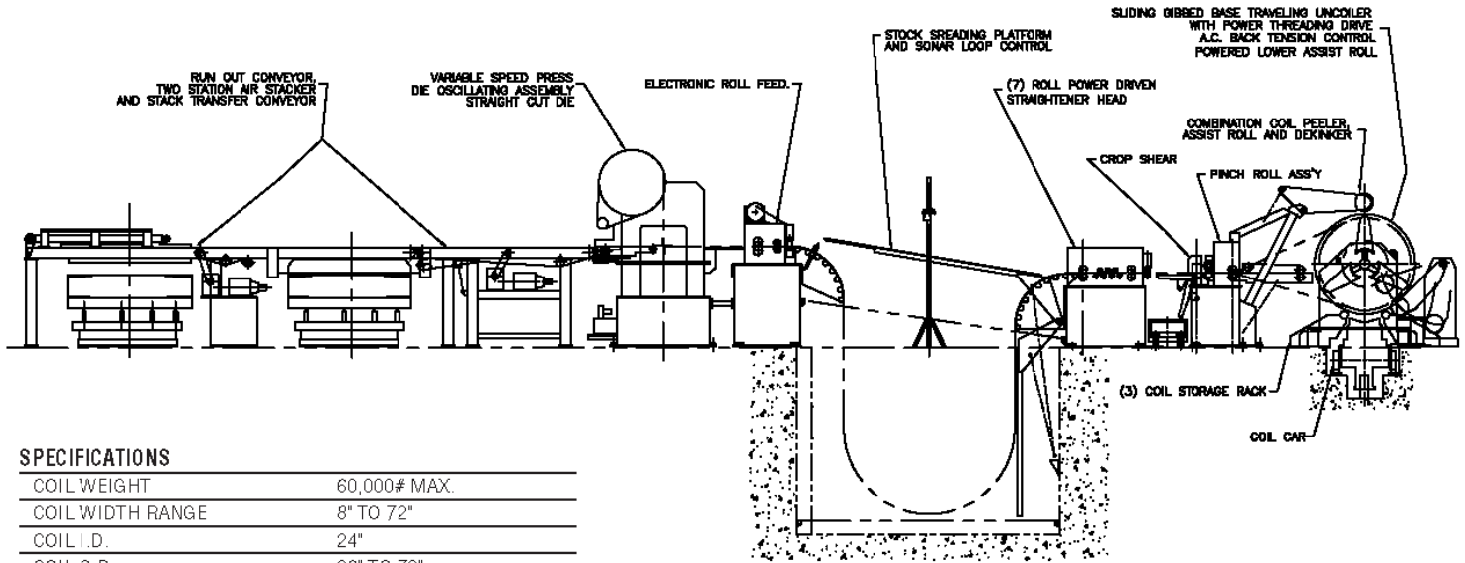


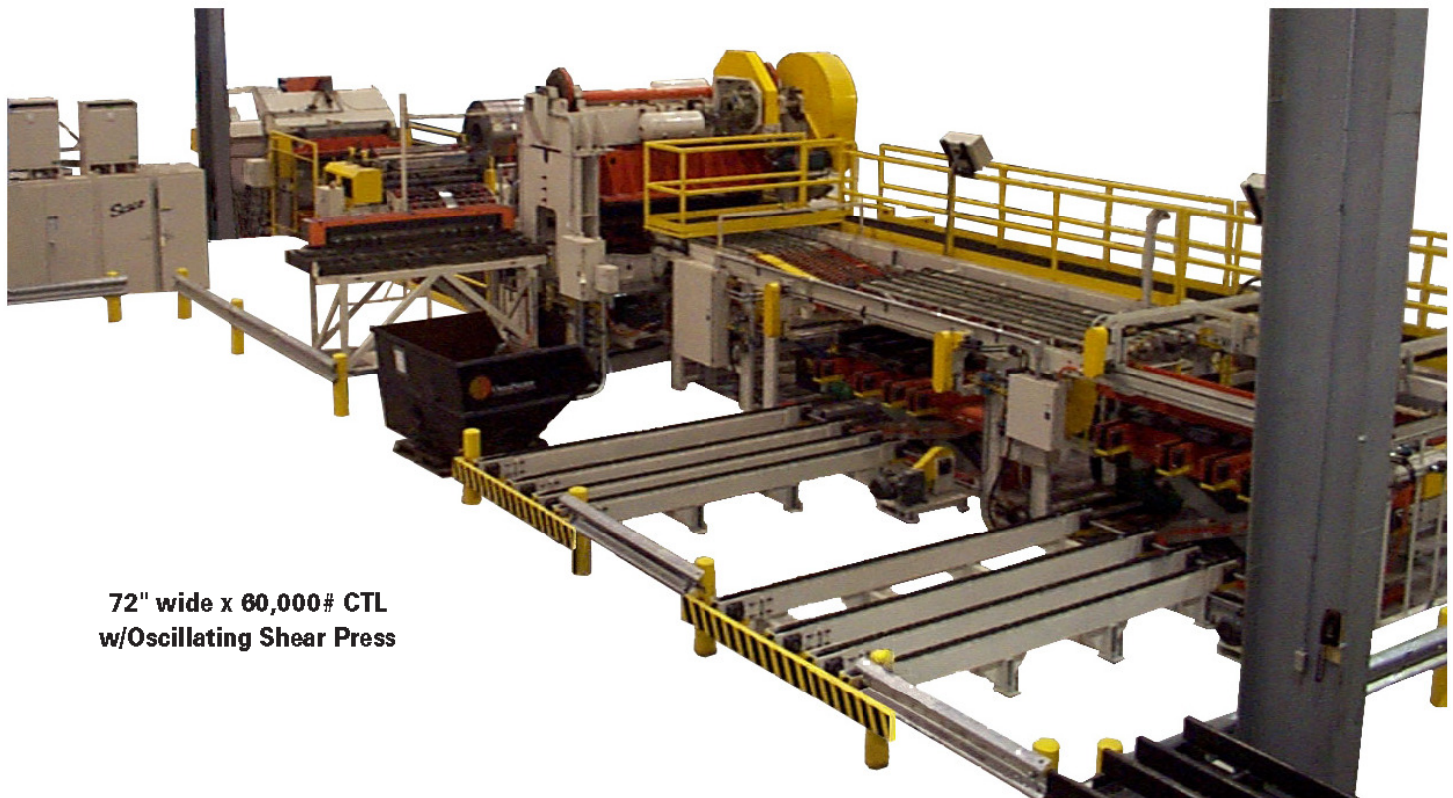
Cut-to-Length Line

Progressive Stamping Inc. (Ottoville, OH)
Automotive Supplier, Cut-to-Length Line



SPECIFICATIONS

COIL WEIGHT	60,000# MAX.
COIL WIDTH RANGE	8" TO 72"
COIL I.D.	24"
COIL O.D.	36" TO 72"
MATERIAL BEING RUN	MILD STEEL, CLASS "A"
MATERIAL THICKNESS	.125 @ 72" WIDTH
MATERIAL THICKNESS	.200 @ 48" WIDTH
FEED LENGTH RANGE	6" TO 95"
FEED LENGTH ACCURACY	± .010"
ACCURACY ACROSS DIAGONAL	± .060"
SHEAR OSCILLATION	± 30°
STACK WEIGHT	10,000 #
STACK HEIGHT	15" TO 18" OVER PALLET
FEED DIRECTION	RIGHT TO LEFT
VOLTAGE	460 V., 3 PH., 60 CY



72" wide x 60,000# CTL
w/Oscillating Shear Press